



DP-C1 - LOWER GEAR UNIT

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	872764	1	Gear under, 1.78:1		Avail. as exchange part
	3803183	1	Gear under, exchange		Exchange unit
	872766	1	Gear under, 1.95:1		Avail. as exchange part
	3803185	1	Gear under, exchange		Exchange unit
	872765	1	Gear under, 2.30:1		Avail. as exchange part
	3803184	1	Gear under, exchange		Exchange unit
2	854051	1	· Housing		
3	854053	1	· · Bearing housing		
4	852643	2	· · Attaching plate		
5	948338	6	· · Pop rivet		
6	852644	1	· · Check valve		
7	854054	1	· Steering fin		
8	941817	1	· Screw		
9	854611	1	· Intermedi.shaft kit		
10	969071	1	· · Round nut		
11	184682	1	· · Cone		
12	3852268	1	· · Splined sleeve		
			· · Bulletin P-44-1-6	P-44-1-6-EN	Lower Gear Unit
13	852212	1	· Nut		
14	941832	X	· Adjusting washer, 0.05 mm		
	941833	X	· Adjusting washer, 0.20 mm		
15	183374	1	· Ball bearing		
16	944970	X	· Adjusting washer		
17	11072	1	· Roller bearing		
18	944522	X	· Shim, 0.05 mm		
	42981	X	· Shim, 0.10 mm		
	968057	X	· Shim, 0.20 mm		
	42980	X	· Shim, 0.35 mm		
19	897387	1	· Spacer ring		
20	11044	1	· Bearing		
21	184654	1	· Needle bearing		
22	814482	1	· Oil pump screen		
23	852904	1	· Magnetic plug		
24	955974	1	· O-ring		
25	872533	1	· Driveshaft		
26	184765	1	· Roller bearing		
27	852174	1	· Gear set, 1.95:1		
	852380	1	· Gear set, 2.30:1		
28	967352	X	· Adjusting washer, 0.05 mm		
	941823	X	· Adjusting washer, 0.10 mm		
	967351	X	· Adjusting washer, 0.15 mm		
	941824	X	· Adjusting washer, 0.20 mm		
	941825	X	· Adjusting washer, 0.40 mm		
29	184691	1	· Bearing		
30	191834	X	· Shim, 0.10 mm		
	191835	X	· Shim, 0.15 mm		

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REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
30	191837	X	· Shim, 0.25 mm		
31	925258	2	· O-ring		
32	941812	2	· Screw		
33	875821	1	· Zinc ring kit		
34	966808	2	· · Screw		
35	183859	1	· Needle bearing		
36	184683	1	· Cone		
37	851407	2	· Sealing ring		
38	872871	1	· Line cutter, Front		
39	183272	1	· Needle bearing		
40	853871	1	· Sealing ring kit		
41	3851334	1	· Propeller nut		
42	872872	1	· Line cutter, Rear		
43	872549	1	· Propeller cone kit		
44		1	· · PROPELLER CONE		
45	943194	1	· · Washer		
46	872546	1	· · Lock screw		
47	853676	1	· · Spacer ring, For diesel		
48	854294	1	· · Plastic washer		
49	873058	1	· Tool kit, For 872549		
50	925256	1	O-ring		Incl. in Duoprop® drive unit.
51	941810	4	Screw		Incl. in Duoprop® drive unit.
52	853095	4	Washer		Incl. in Duoprop® drive unit.
53	876138	1	Magnesium kit		To be used in fresh water.
54	966808	1	· Screw		